

**Work Order ID 121338**

June-25-14 8:43:23 AM

**\*121338\***

Page 1

Item ID: D3394-3

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Lug

Stop

**\*NS2\***

Start Date: 6/25/14

Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 6/25/14

Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3394 DEO	Rev B								

100

0.00

**\*100\***

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:

1 X D3394-043 B

REMOVE GROMMETS TO RE-STOCK  
AS D3394-3

110

Identify as per dwg &amp; Stock Location:

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

RE-STOCK  
AS D3394-3**DAS  
28  
9-89****JUN 25 2014**

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**Item ID:** D3394-3

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

**Revision ID:**

**Item Name:** Lug

Stop

**\*NS2\***

**Start Date:** 6/25/14

**Start Qty:** 1.00

**\*1\***

**Cust Item ID:**

**Required Date:** 6/25/14

**Req'd Qty:** 1.00

**\*1\***

**Customer:**

**Reference:**

**Approvals:** Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

**Sequence ID/  
Work Center ID**

**Operation  
Description**

**Set Up/  
Run Hours**

**Tool ID**

**Tool #**

**Plan  
Code**

**Accept  
Qty**

**Reject  
Qty**

**Reject  
Number**

**Insp.  
Stamp**

120

QC21- Final Inspection - Work Order Release

0.00

**\*120\***

QC

Quality Control

Memo

0.00

MLJ 14-06-25

 14-06-25

# Picklist Print

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Work Order ID: 121338

\*121338\*

Parent Item: D3394-3

\*D3394-3\*

Parent Item Name: Lug

Start Date: 6/25/14

Required Date: 6/25/14

Start Qty: 1.00

Required Qty: 1.00

Comments: New Issue 11/01/10 LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3394-043		Manufactured	No				Each	72.0000		1	**		

\*D3394-043\*

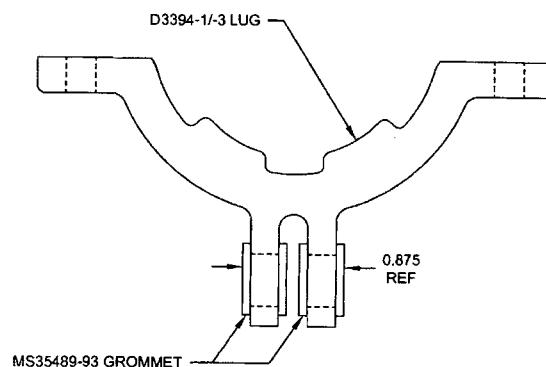
Lug

Location	Loc Qty	Loc Code
ST465	72	
103484	22	
116859	40	
62930	2	
80217	4	
89729	4	

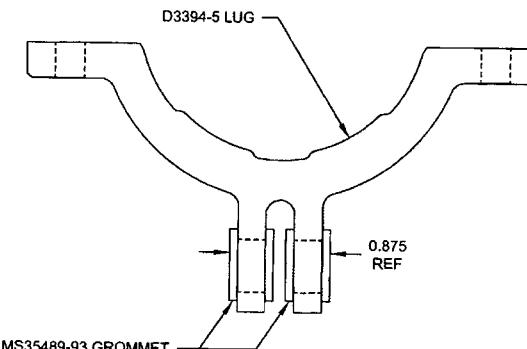
6/25/14

QTY. -041	QTY. -043	QTY. -045	PART NUMBER	DESCRIPTION
X			D3394-041	LUG ASSEMBLY
	X		D3394-043	LUG ASSEMBLY
		X	D3394-045	LUG ASSEMBLY
1			D3394-1	LUG
	1		D3394-3	LUG
		1	D3394-5	LUG
2	2	2	MS35489-93	GROMMET

W0126338



D3394-041-043 LUG ASSEMBLY



D3394-045 LUG ASSEMBLY

DEO ATTACHED  
RELEASED  
*09/06/25 AD*

- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.20 lbs APPROX

B	ADDED -045, SHT 4 ADDED FILLETS IN SECTION A-A. SEE PAR 152			AJS	09.04.02
A	NEW ISSUE			PH	05.02.14
REV.	DESCRIPTION			BY	DATE
DESIGN	PH	DART AEROSPACE LTD			
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	<i>AS</i>	DRAWING NO.	REV. B		
MFG. APPR.	<i>AS</i>	D3394	SHEET 1 OF 4		
APPROVED	<i>AS</i>	TITLE	SCALE		
DE APPR.	<i>AS</i>	LUG	NTS		
DATE	09.04.02				

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8 7 6 5 4 3 2 1

D

C

B

A

1